

Designers & Manufacturers of Drilling & Tapping Solutions

Tapping Head With One Fixed and One Adjustable Spindle



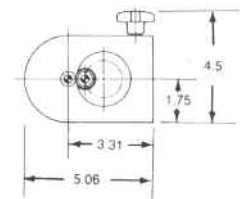
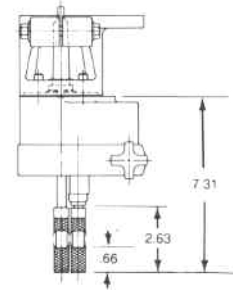
Model 102-IT

Model 102-IT is equipped with 3/8" serrated spindles. The tapping capacity per spindle is 1/4 - 20 cutting taps in mild steel.

Model 102 IT has a 1/4" slotted thru driver with an integral spindle and one eccentric spindle that adjusts from a center distance of 11/16 minimum to 2 3/16 maximum.

Stock units are supplied with 6600 series chucks. It will mount directly to our 22H tapping attachment.

Model No.	Description	Center Distance		Type Spindle	Chuck Series	Capac. Spindle Mild Stl.	Vert. Adj.	Wt. Less Mtg.	Max. R.P.M.
		Min.	Max.						
102-IT	(2) Spindle Tapping Head	1 1/16"	2 3/16"	3/8 Ser.	6600	1/4-20	.25	5 Lbs. - 10 Oz.	3000



Drilling Head With Two Adjustable Spindles

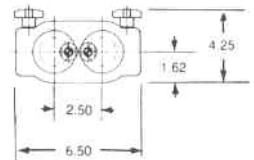
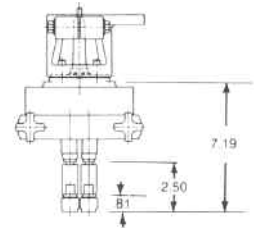


Model 102-2D

The 102-2D incorporates two (2) eccentric spindles and can be adjusted as close as 1" minimum centers to 4" maximum centers. Drill capacity per spindle is to 5/16 diameter maximum.

Stock units are supplied with 1 Jacobs taper spindles and 4700 series chucks.

Model No.	Description	Center Distance		Type Spindle	Chuck Series	Capac. Spindle Mild Stl.	Vert. Adj.	Wt. Less Mtg.	Max. R.P.M.
		Min.	Max.						
102-2D	(2) Spindle Drilling Head	1"	4"	1 Jacobs	4703	5/16	.44	6 Lbs. - 10 Oz.	3000



Tapping Head With Two Adjustable Spindles

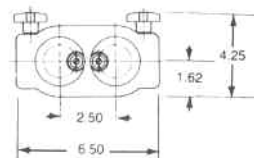
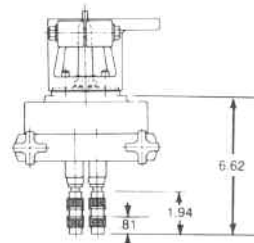


Model 102-2T

Model 102-2T has two (2) eccentric spindles. The 3/8" serrated spindles can be adjusted to centers from 1" minimum to 4" maximum. Tapping capacity per spindle is 1/4 - 20 cutting taps in mild steel.

Stock units are supplied with 4000 series chucks for other available floating and pitch compensating chuck. It can mount directly to our 22H tapping attachment.

Model No.	Description	Center Distance		Type Spindle	Chuck Series	Capac. Spindle Mild Stl.	Vert. Adj.	Wt. Less Mtg.	Max. R.P.M.
		Min.	Max.						
102-2T	(2) Spindle Tapping Head	1"	4"	3/8 Ser.	4000	1/4-20	.25	6 Lbs. - 10 Oz.	3000



Includes adaptation to drill press advise complete specification.

