

Style F Tapping Attachment Series 14000

Designers & Manufacturers of Drilling & Tapping Solutions

Rugged-Heavy Duty

- 17 tooth spline drive for full power.
- Aluminum housing provides extra strength and rigidity with minimum weight.
- Double row ball bearings give smoother, more accurate operation and long, dependable service life.
- Double cone friction clutch allows operator "Feel".
- Hardened, helical gears with 2:1 reverse avoids tap jamming and increases production.
- Bronze bushings at wear points supporting spindle from shank to chuck.

Here's the unit that's designed for the especially difficult big-hole tapping jobs. Rugged and tough, but smooth and easy to operate, it's considered by many "the only way" to handle large size tapping jobs with precision and efficiency. Operators are amazed at the sensitivity of this heavy-duty unit that allows them to do more in less time without downtime or fatigue slowing production.

Users prefer the cover clamp style because it eliminates the weight hanging from the drill press spindle and bearings . . . provides increased rigidity.

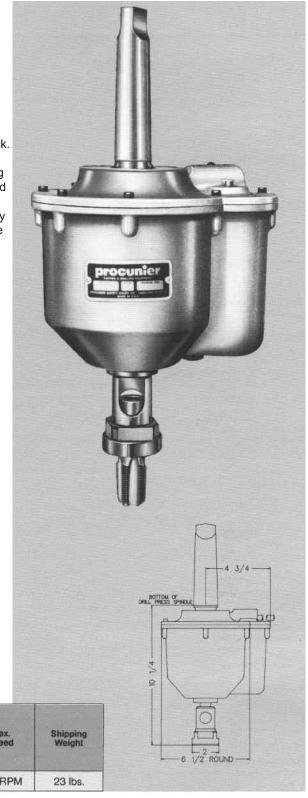
The Tap King combines the best of proven experience with today's best ideas. The design incorporates every mechanical advancement and improved manufacturing technique developed at Procunier during the past 50 years.

STANDARD EQUIPMENT

No. 4F furnished with 2 wrenches.

For LEFT HAND operation the unit must be modified. Series Order Number 57550

Note: Collets Not Included. Must Be Ordered Separately.



SPECIFICATIONS

Capacity						
Mild Steel		Soft Material			Max. Speed	Shipping Weight
Inch	M.M.	Inches	M.M.	Pipe Tap		
1/4"-1"	M7-M22	¼" to 1%"	M7-M28	1/4"-34"	800 RPM	23 lbs.



ROCKFORD DRILL HEAD

procunier