

Designers & Manufacturers of Drilling & Tapping Solutions

Tap Collets
Order Numbers for Drill Collets



#0 & #5 COLLET

NOTE: On MM Taps, check round and square dimensions for proper Collet selection.



#1, #2, #3, #4 COLLET

TAP SIZE	TAP DIMENSIONS		#0 PRO #1 ROC 7/16" HEX	#1 PRO 3/8" O.D.	#2 PRO 1/2" O.D.	#3 3/4" O.D.	#4 1" O.D.	#2 ROC #5 PRO 5/8" HEX	#1 MT TAP DRIVER	#0 Quick Change	#0 Quick Change
	ROUND	SQUARE									
2.3mm	.092	.079	50801	51801							
2.5mm	.099	.079	50802	51802							
2.8mm	.110	.079	50803	51803							
2.8 ISO	.110	.088	50804	51804							
3.0mm	.118	.095	50805	51805							
3.15 ISO	.124	.098	50806	51806							
3.2mm	.126	.095	50807	51807							
1/8" W	.128	.105	50808	51808							
3.4mm	.134	.106	50809	51809							
3.5mm	.138	.106	50810	51810							
#0-6	.141	.110	50811	51811*	52811			55811	56811	58811	59811
#4BA	.144	.116	50812	51812	52812			55812			
3.8mm	.150	.118	50813	51813	52813			55813			
4.0mm	.158	.118	50814	51814	52814			55814			
4.0 ISO	.158	.124	50815	51815	52815			55815			
5/32" W	.160	.125	50816	51816	52816			55816			
4.2mm	.165	.134	50817	51817	52817			55817			
#8	.168	.131	50818	51818*	52818*	53818		55818	56818	58818	59811
4.5mm	.177	.134	50819	51819	52819	53819		55819			
4.5 ISO	.177	.140	50820	51820	52820	53820		55820			
4.6mm	.181	.150	50821	51821	52821	53821		55821			
1/4" Nut	.185	.139	50822	51822	52822	53822		55822			
3/16" W	.189	.149	50823	51823	52823	53823		55823			
#10	.194	.152	50824	51824*	52824*	53824		55824	56824	58824	59824
5.0mm	.197	.150	50825	51825	52825	53825		55825			
5.0 ISO	.197	.158	50826	51826	52826	53826		55826			
3/16" SB	.201	.151	50827	51827	52827	53827		55827			
5.5mm	.217	.169	50828	51828	52828	53828		55828			
#12	.220	.165	50829	51829	52829	53829		55829	56829	58829	59829
5.9mm	.232	.193	50831	51831	52831	53831		55831			
6.0mm	.236	.193	50832	51832	52832	53832		55832			
5/16" Nut	.240	.180	50833	51833	52833	53833		55833			
6.2mm	.244	.193	50834	51834	52834	53834		55834			
#14	.247	.185	50835	51835	52835	53835		55835	56835		
6.3 ISO	.248	.197	50836	51836	52836	53836		55836			
1/4" W	.253	.197	50837	51837	52837	-		55837			
1/4"	.255	.191	50838	51838*	52838*	53838*	54838	55838	56838	58838	59838
3/8" ss	.275	.206			52839	53839	54839	55839	56839		
7.0mm	.276	.217			52840	53840	54840	55840			
7.1 ISO	.280	.221			52841	53841	54841	55841			
7.2mm	.284	.217			52842	53842	54842	55842			
9/32"	.286	.214			52843	53843	54843	55843			
3/8" Nut	.294	.220			52844	53844	54844	55844			
1/8" ss PT.	.313	.234			52845	53845	54845	55845			
8.0mm	.315	.244			52846	53846	54846	55846			
8.0 ISO	.315	.248			52847	53847	54847	55847			
5/16"	.318	.238			52848*	53848	54848	55848	56848		59848
7/16"	.323	.242			52849	53849	54849	55849			59849

*FURNISHED AS STANDARD EQUIPMENT UNLESS OTHERWISE SPECIFIED.



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