

Designers & Manufacturers of Drilling & Tapping Solutions



Drill Collets
Order Numbers for Drill Collets

#0 & #5 COLLET

#2 COLLET

#	DRILL SIZE		DECIMAL EQUIVALENT	# 0 PRO or #1 ROC	# 2 PRO	# 2 ROC or #5 PRO	# 1 MT DRILL DRIVER
	FRAC.	M.M.					
	1/16"		.0625	50601	52601	55601	56601
52			.0635	50602	52602	55602	56602
51			.0670	50603	52603	55603	56603
50			.0700	50604	52604	55604	56604
49			.0730	50605	52605	55605	56605
48			.0760	50606	52606	55606	56606
47	5/64"	2.0	.0785	50607	52607	55607	56607
46/45			.0820	50608	52608	55608	56608
44			.0860	50609	52609	55609	56609
43			.0890	50610	52610	55610	56610
42	3/32"		.0937	50611	52611	55611	56611
41/40			.0980	50612	52612	55612	56612
39/38			.1015	50613	52613	55613	56613
37			.1040	50614	52614	55614	56614
36			.1065	50615	52615	55615	56615
35	7/64"		.1100	50616	52616	55616	56616
34/33			.1130	50617	52617	55617	56617
32		3.0	.1160	50618	52618	55618	56618
31			.1200	50619	52619	55619	56619
	1/8"		.1250	50620	52620	55620	56620
30			.1285	50621	52621	55621	56621
		3.3	.1299	50622	52622	55622	56622
		3.4	.1339	50623	52623	55623	56623
29			.1360	50624	52624	55624	56624
		3.5	.1378	50625	52625	55625	56625
28	9/64"		.1406	50626	52626	55626	56626
27			.1440	50627	52627	55627	56627
26			.1470	50628	52628	55628	56628
25		3.8	.1496	50629	52629	55629	56629
24			.1520	50630	52630	55630	56630
23			.1540	50631	52631	55631	56631
	5/32"		.1562	50632	52632	55632	56632
22		4.0	.1575	50633	52633	55633	56633
20/21		4.1	.1614	50634	52634	55634	56634
19			.1660	50635	52635	55635	56635
18		4.3	.1693	50636	52636	55636	56636
	11/64"		.1719	50637	52637	55637	56637
17		4.4	.1732	50638	52638	55638	56638
16		4.5	.1772	50639	52639	55639	56639
15			.1800	50640	52640	55640	56640
14			.1820	50641	52641	55641	56641
13			.1850	50642	52642	55642	56642
	3/16"		.1875	50643	52643	55643	56643
12/11			.1910	50644	52644	55644	56644
10			.1935	50645	52645	55645	56645
9		5.0	.1968	50646	52646	55646	56646
8/7			.2010	50647	52647	55647	56647

NOTE: 1/8" and larger drills must be tang type drills.



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