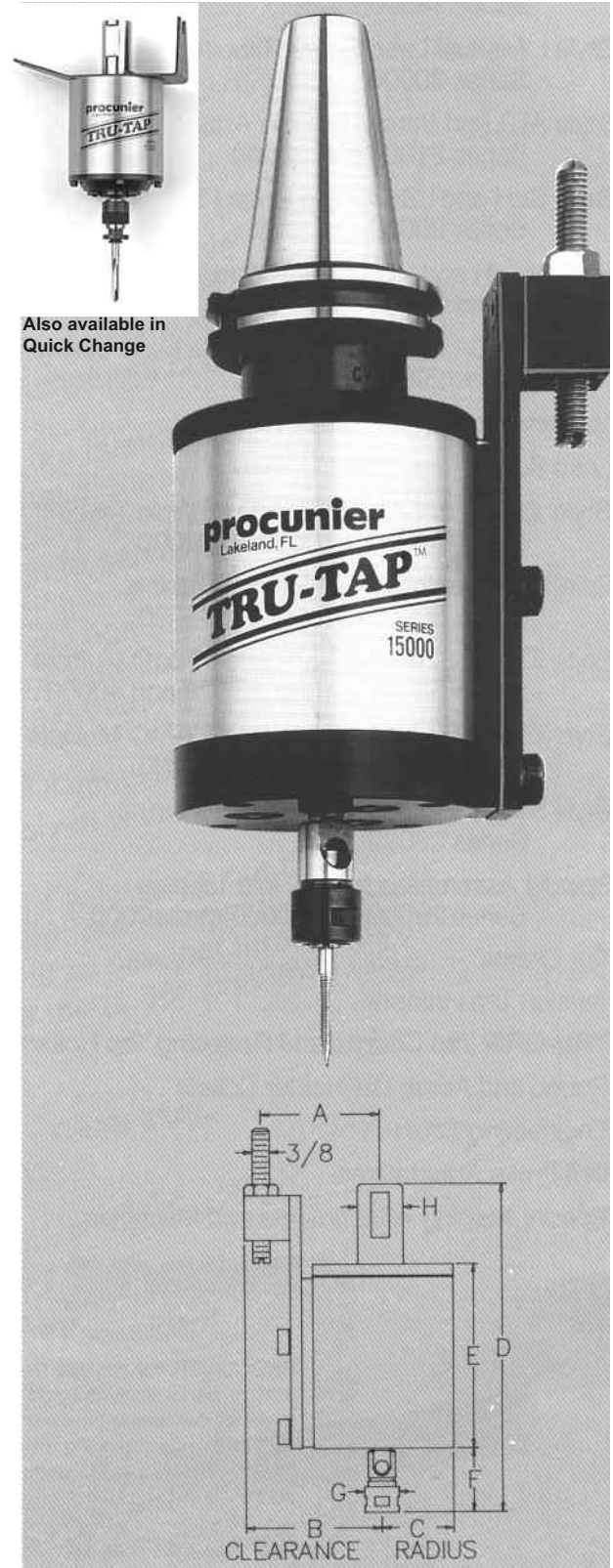


TRU-TAP CNC Reversing Tapping Attachments Series 15000 and 16000

Designers & Manufacturers of Drilling & Tapping Solutions

Some of the important features of the TRU-TAP™ as applied to use on CNC machines are:

- Instantaneous reverse without reversing machine motor.
- No tap overtravel . . . excellent for blind or shallow holes
- Program either using canned bore cycle or line-by-line for 2:1 reverse ratio.
- No need to under feed . . . program feed rates at 100%
- Balanced, heat treated gear reversing mechanism minimizes strain and wear.
- Bronze bushings at wear points, supporting the spindle from shank to chuck.
- Double row precision ball bearing for rigid shank support.
- Readily adapts to any machining center. Universal stop and spindle orientation assembly allows use in tool changers.
- Exclusive TRU-GRIP™ chuck assures tap accuracy.
- Sealed against coolant contamination
- Accurate depth repeatability within 1/3 turn
- Horizontal or vertical use without modifications.
- Right-or-left-hand available.
- High-speed . . . up to 3000 RPM.



Dimensions

	SERIES					
	15001	15008	15010	16001	16008	16010
A	1 ¹⁹ / ₃₂ "	2 ⁵ / ₈ "	2 ⁵ / ₈ "	1 ²³ / ₃₂ "	2 ²⁵ / ₃₂ "	2 ²⁵ / ₃₂ "
B	1 ¹⁹ / ₃₂ "	3 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ²³ / ₃₂ "	3 ³ / ₁₆ "	3 ³ / ₁₆ "
C	1 ¹⁹ / ₃₂ "	1 ¹⁹ / ₃₂ "	1 ¹⁹ / ₃₂ "	1 ²³ / ₃₂ "	1 ²³ / ₃₂ "	1 ²³ / ₃₂ "
D	7 ³ / ₁₆ "	7 ³ / ₁₆ "	7 ³ / ₁₆ "	8 ⁷ / ₈ "	8 ⁷ / ₈ "	8 ⁷ / ₈ "
E	3 ⁷ / ₈ "	4 ¹ / ₈ "	4 ¹ / ₈ "	4 ³ / ₄ "	5 ¹ / ₁₆ "	5 ¹ / ₁₆ "
F	1 ⁵ / ₁₆ "	1 ⁵ / ₁₆ "	1 ⁵ / ₁₆ "	2 ¹ / ₄ "	1 ¹ / ₄ "	2 ¹ / ₄ "
G	3 ⁴ / ₄ "	3 ⁴ / ₄ "	3 ⁴ / ₄ "	1"	1"	1"
H	1"	3 ⁴ / ₄ "	1"	1"	3 ⁴ / ₄ "	1"



ROCKFORD DRILL HEAD

procunier

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