

*Designers & Manufacturers of Drilling & Tapping Solutions*



**Tap Collets**  
**Order Numbers for Drill Collets**



**ADJUSTABLE ADAPTER**

5/8" adjustable adapter for use with #1-MT tap driver. **Order No. 56600.**

**NOTE: On MM Taps, check round and square dimensions for proper Collet selection.**

TAP SIZE	TAP DIMENSIONS		#0 PRO #1 ROC 7/16" HEX	#1 PRO 3/8" O.D.	#2 PRO 1/2" O.D.	#3 3/4" O.D.	#4 1" O.D.	#5 PRO #2 ROC 5/8 HEX	#1 MT TAP DRIVER	#1 Quick Change
	ROUND	SQUARE								
8.4mm	.331	.276			52850	53850	54850	55850		
8.5mm	.335	.276			52851	53851	54851	55851		
7/16" Nut	.345	.259			52852	53852	54852	55852		
9.0mm	.354	.276			52854	53854	54854	55854		
9.0 ISO	.354	.280			52855	53855	54855	55855		
1/2"	.367	.275			52856	53856*	54856	55856		59856
9.4mm	.370	.276			52857	53857	54857	55857		
3/8" W	.377	.294			52858	53858	54858	55858		
3/8"	.381	.286			52859*	53859*	54859	55859		59859
10.0mm	.394	.315				53860	54860			
1/2" Nut	.400	.300				53861	54861			
10.5mm	.413	.315				53862	54862			
9/16"	.429	.322				53863	54863			
11.0mm	.433	.354				53864	54864			
1/8" Pipe	.438	.328				53865	54865			
7/16" Pul.	.444	.333				53866	54866			
9/16" Nut	.450	.337				53867	54867			
12.0mm	.472	.354				53868	54868			
5/8"	.480	.360				53869*	54869*			
12.5mm	.492	.394				53870	54870			
5/8" Nut	.503	.377				53871	54871			
1/2" Pul.	.507	.380				53872	54872			
13.0mm	.512	.394				53873	54873			
11/16"	.542	.406				53874	54874			
14.0mm	.551	.433				53875	54875			
1/4" Pipe	.563	.421				53876	54876			
11/16" Nut	.565	.424				53877	54877			
3/4"	.594	.442				53878	54878*			
15.0mm	.591	.472				53879	54879			
3/4" Nut	.616	.462					54880			
16.0mm	.630	.472					54881			
5/8" Pul.	.633	.475					54882			
13/16"	.652	.489					54883			
13/16" Nut	.679	.509					54884			
1/2" Pipe	.687	.515					54885			
7/8"	.697	.523					54886*			
3/8" Pipe	.700	.531					54887			
18.0mm	.709	.571					54888			
7/8" Nut	.727	.545					54889			
19.0mm	.748	.571					54890			
15/16"	.760	.570					54891			
20.0mm	.787	.630					54892			
15/16" Nut	.789	.592					54893			
1"	.800	.600					54894*			
1" Nut	.834	.625					54895			
22.0mm	.866	.709					54896			
22.4mm	.881	.709					54897			
1 1/8"	.896	.672					54898			
3/4" Pipe	.906	.679					54899			

\* FURNISHED AS STANDARD EQUIPMENT UNLESS OTHERWISE SPECIFIED.



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